

# **Industrial Gas Generators**

**Technical Data** QES 60 Generating set

Basic technical data	
Engine Manufacture	Quantum ES
Engine Model	Q6.71SI
Number of cylinders	6
Cycle	Four stroke
Induction system	Natural Aspirated
Compression ratio	13:1
Bore	105 mm (4.13 in)
Stroke	135 mm (5.31 in)
Cubic capacity	7.01 litres
Direction of rotation (view from front)	Clockwise
Firing order	1, 5, 3, 6, 2, 4
Alternator Manufacture	Mecc Alte
Alternator Model	ECP323L4
Phase	3 Phase
Voltage	400V
Assumed Power factor	1



#### Dimensions and Connections

Gas Connection	1" BSP
Overall dimensions	
Height	1800 mm
Length	3200 mm
Width	1100 mm
Weight	920kg(approx.)

If the engine is to operate in ambient conditions other than those of the test conditions, suitable adjustments must be made for the changes. For full details, contact QES or KVT

General installation	Units	50 Hz	60 Hz
Fuel Type	-	Natural gas	Natural gas
Electrical output Prime	kWe	64	66
Electrical output Stand-by	kWe	70	74
Recoverable heat	kWth	-	-
Exhaust gas flow	Kg/hr	-	-
Exhaust gas outlet temperature (approx)	°C	450	470
Voltage	V	400	400
Power factor	pf	0,8	0,8
Power output Prime	kVA	80	82
Power output Stand-by	kVA	87	92
Current	А	108	115
Actual alternator efficiency	% @ pf 1	93.8	93.8

Caution: The airflows shown in this table will provide acceptable cooling for an open power unit operating in ambient temperatures of up to 53 °C (127 °F) or 46 °C (114.8 °F) if a canopy is fitted. If the power unit is to be enclosed totally, a cooling test should be done to check that the engine cooling is acceptable. If there is insufficient cooling, contact us.

## Construction

· Rigid base frame made of profiled steel.

• Direct coupled engine and generator assembly with flexible drive plate.

Engine generator assembly flexibly mounted on the base frame.

· · Electrical equipment installed in a sheet steel cabinet that forms an integral part of the canopy.Air movement within the canopy controlled by a engine driven fan.All connection points at one end of the canopy.

• Primary exhaust silencer mounted within the canopy with a vertical exit at the end.

# Canopy (optional)

Highly effective sound enclosure in packs of sheet steel construction, powder coated. Air passages acoustically lined and waterproof.

#### Exhaust System

· Steel mounted within the canopy.

• The lubrication system comprises a wet sump system with full flow oil pump.

## **Control Panel**

• Sheet metal enclosure mounted within and forming an integral part of the canopy (1000x800x210mm). PLC based system enables auto and manual control for start/stop, voltage control, mains synchronization, load control, Remote control Data access through Ethernet, HMI graphic interface to view and set parameters.

## Engine control

· Start/stop, engine speed control, monitoring for engine coolant inlet and outlet temperatures and exhaust temperature.

#### Alternator control

Control of the alternator mounted AVR for voltage output, power output and Power Factor.

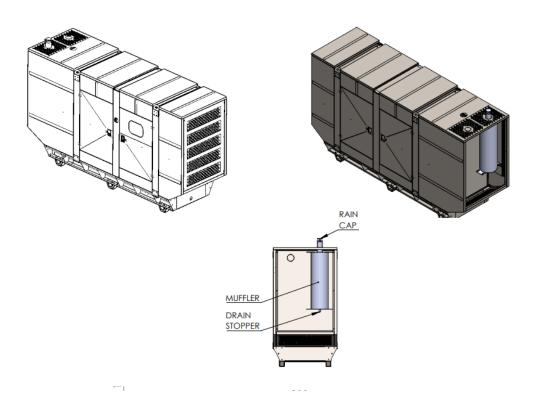
#### Emergency stop

Canopy mounted push button with external link.

# **Emissions (optional)**

• Standard 3 way catalyst can be add at time of order to reduce the NOX and CO2 for site requirement or regulation (naturally aspirated)

· For turbocharged or lean-burn engines SCR low NOX systems can be added.



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